



## **FALLS CITY, NE**

F.E.A.R.  
*Face Everything And Recover!*  
First Christian Church  
1322 Stone Street  
**Saturday - 7pm**

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## **MARYVILLE, MO**

Never Alone  
Countryside Christian  
Church  
24899 Icon Road  
**Monday - 6pm**  
**Tuesday - 6pm**  
**Thursday - 6pm**  
**Saturday - 12pm**

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## **VIRTUAL/IN-PERSON**

### **MEETING SEARCH**



[www.na.org/meetingsearch/virtual-meeting-search](http://www.na.org/meetingsearch/virtual-meeting-search)

## **ST. JOSEPH, MO**

New Attitudes  
First Christian Church  
927 Faraon Street  
**Sunday - 8pm**  
**Monday - 8pm**  
**Thursday - 8pm**

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Subject to Change  
The River Church  
4405 S 2<sup>nd</sup> Street  
**Sunday - 6:30pm**  
**Tuesday - 6:30pm**  
**Friday - 6:30pm**

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Opportunity for Hope  
629 S 8th Street  
**Everyday - 7pm**

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Recovery at Work  
Wellspring Community  
Church  
2101 Jules Street  
**Thursday - 6pm**

## ***Who Is An Addict?***

Most of us do not have to think twice about this question. *We know!* Our whole life and thinking was centered in drugs in one form or another — the getting and using and finding ways and means to get more. We lived to use and used to live. Very simply, an addict is a man or woman whose life is controlled by drugs. We are people in the grip of a continuing and progressive illness whose ends are always the same: jails, institutions, and death.

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## ***We Do Recover***

When at the end of the road we find that we can no longer function as a human being, either with or without drugs, we all face the same dilemma. What is there left to do? There seems to be this alternative: either go on as best we can to the bitter ends – jails, institutions or death – or find a new way to live. In years gone by, very few addicts ever had this last choice. Those who are addicted today are more fortunate. For the first time in man's entire history, a simple way has been proving itself in the lives of many addicts. It is available to us all.

This is a simple spiritual – not religious – program, known as Narcotics Anonymous.